



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3916-5
Job Sheet 170505



Part No: D3916-5

Job Qty: 20 ea *10 D.M.L*

Part Name: Light Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/25/18	0.00	0.00	Start Up Large Fab-5		<i>D.M.L 18-1-19</i>
100	Large Fab	20 pcs		1/26/18	0.00	8.00	Large Fab 8		<i>D.M.L 18-1-19</i>
110	QC	20 pcs		1/26/18	0.00	0.00	QC6		<i>38</i>
120	Packaging	20 pcs		1/26/18	0.00	0.00	Packaging3 Large Fab		<i>D.M.L 18-1-19</i>
130	QC21-SA	20 Ea		1/26/18	0.00	0.00	QC21		<i>38</i>

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make line at 9.00" annd use jig for other
Descriptions: line***

120 - LOCATION: WA004

130 - 1-Cut as per Dwg D3942-3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation <i>5010115</i>	M304TS0.500W.049	83	2,150	0	0

Part Specifications

Specifications could not be found.

Plex 1/16/18 4:23 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com		DISPOSITION Start up Operation 01/19/18 Job No: 170505		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">rk ☐</td> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>ap ☐</td> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>is ☐</td> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>ed ☐</td> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				rk ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	ap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	ed ☐	Large Fab ☐	Composite ☐	Supplier ☐									
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Part Information PART NO: D3916 -5 Original Serial #: S033990 Revision: Operation: Change No: S033990 Light Rib		Disposition 		QTY Effective : MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																															
Er Eq Ha Internal Tribal		FAULT CATEGORY <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">☐ Temperature/Cure</td> <td style="width: 33%;">☐ Power Loss/Surge</td> <td style="width: 33%;">☐ Positioned Wrong</td> </tr> <tr> <td>☐ Set-up</td> <td>☐ Folio/Program</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>☐ BOM/Route</td> <td>☐ Grain</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>☐ Inspection Incomplete/Unqualified</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Contamination</td> <td>☐ Out of Sequence</td> <td>☐ Part Moved</td> </tr> <tr> <td>☐ Countersink</td> <td>☐ Off-set</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cut Too Short</td> <td>☐ Misabeled</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Instructions Incomplete/Unclear</td> <td>☐ Fit/Function</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Drill Holes</td> <td>☐ Misaligned/off center</td> <td>☐ Turning Sequence</td> </tr> </table>				☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Contamination	☐ Out of Sequence	☐ Part Moved	☐ Countersink	☐ Off-set	☐ Drawing	☐ Cut Too Short	☐ Misabeled	☐ Finish	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence
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